

MULTI-PURPOSE, HIGH-MODULUS, MEDIUM-VISCOSITY BONDING ADHESIVE**PHYSICAL PROPERTIES**

Laboratory Tests	Results
C-881 Viscosity	5,890 cps
C-881 Gel Time	36 Minutes
C-884 Thermal Compatibility	Pass
D-2240 Shore D Hardness	>80
D-570 Absorption	0.04%
D-648 Heat Deflection Temperature	117F
C-882 Bond Strength (2 day cure)	1,255 psi
C-882 Bond Strength (14 day cure)	2,644 psi.
C-883 Shrinkage	Pass
D-695 Compressive Modulus	172,750 psi
C-695 Compressive Strength	9,047 psi
D-2566 Linear Coefficient of Shrinkage	5.0x16-5 in
D-638 Tensile Strength	5,384 psi
D-638 Tensile Elongation	8.2%
D-790 Flexural Strength	7,200 psi
Percent Solids	100%
VOC Content	0 g/L
C-881 Filler Content	0%