

HIGH-PERFORMANCE, LOW-MODULUS, EPOXY PATCHING MORTAR

DESCRIPTION

EP-PATCH is a three-component, high-performance, 100% solids, multi-purpose, non-shrink epoxy patching mortar. It is characterized by high early strength, low modulus, excellent workability and excellent bond strength. The system combines a high-quality epoxy resin and curing agent with an engineered blend of graded aggregate.

APPLICATIONS

EP-PATCH is ideal for high-stress applications such as bridge decks, airport runways, loading docks, warehouse floors and other concrete repair applications. EP-PATCH is the recommended choice for patching concrete prior to installing epoxy polymer overlays and other top coatings, since there is no hydration or shrinkage during cure. For repairs > 4" depth, use E-Chem Aggregate Extender (refer to separate Technical Data Sheet).

ADVANTAGES

- High impact resistance, high early strength
- Low modulus
- Open to traffic in 3.5 hours (@75°F)
- High oil and chemical resistance
- Non-shrink, excellent workability
- Chemically bonds to concrete
- Pre-measured units
- Withstands freeze thaw cycles
- Easy soap and water clean up
- Excellent choice for spalls and deteriorated joint edges

COMPLIANCES

- ASTM C881 (Type III - Resin)
- VOC compliant, 0 g/L
- Made in America
- FAA specification for patching item P-501.19
- Transportation within the United States is non-regulated by the DOT

PACKAGING

0.5 cu. ft. unit

- Component A: (1) gallon can (partial fill)
- Component B: (1) gallon can (partial fill)
- Component C: (1) 50 lb. bag

2.0 cu. ft. unit

- Component A: (1) 5-gallon pail (partial fill)
- Component B: (1) 2-gallon pail (partial fill)
- Component C: (4) 50 lb. bags

Appearance of Components: A - Gray, B - Amber

Shelf Life: 2 years in original unopened container

Storage: 40°F to 95°F in dry and dark conditions

Temperature Considerations: IMPORTANT! Epoxy Resins are temperature sensitive and care should be taken to condition all components (including Component C-Aggregate) to between 65°F to 85°F for a minimum of 24 hrs. prior to mixing and placement. Temperatures colder than stated range increase viscosity of resins and inhibit mixing and flow of materials. Temperatures warmer than stated range decrease viscosity of resins, hasten the cure and reduce the working time. Mixing and

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curing at less than ideal temperatures, <60°F or >95°F, will require special considerations.

YIELD

0.5 cu. ft. unit covers 0.5 cu. ft.

2.0 cu. ft. unit covers 2.0 cu. ft.

CURE TIME

Use the table below to determine minimum cure times based on the temperature of the materials and the substrate.

	Average Temperature of Materials & Substrate (°F)					
Cure Temp	60-64	65-69	70-74	75-79	80-84	85+
Cure Time	5.5 hrs	5 hrs	4 hrs	3.5 hrs	3 hrs	2.5 hrs

*Set times are merely averages, site conditions will dictate actual cure response for open to traffic time.

INSTALLATION

Surface Preparation: Concrete shall have reached its design strength and surface shall be free of standing water (a saturated surface dry condition, although not necessary, is acceptable). All surface contamination must be removed by mechanical means, creating a surface profile of exposed sound aggregate that will provide a strong bond surface for the EP-PATCH. All metal surfaces to come in contact with EP-PATCH should be sandblasted to white metal finish and wiped clean with solvent.

Step 1: Saw cut approximately ½" deep around perimeter of area to be patched and remove all deteriorated and unsound concrete with chipping hammers not to exceed 30 lbs.

Step 2: Thoroughly clean patch area and exposed reinforcing steel by sandblasting to white metal finish. Remove all dust and loose particles from installation area.

Mixing: EP-Patch is packaged in pre-measured 0.5 cu. ft. or 2.0 cu. ft. units. Mix these products ONLY in complete units. DO NOT THIN or add any solvents prior to mixing.

0.5 cu. ft. kit: Component A (Resin) and Component B (Hardener) are packaged in separate 1-gallon containers. Pour Component B into Component A. Mix thoroughly for 3 minutes with a Jiffy mixer on low-speed (300 rpm) until material is a uniform consistency. **NOTE:** Keep mixer at bottom of can to avoid introducing air. After liquid components are mixed, pour into 5-gallon pail, slowly add Component C (Aggregate). Mix on low speed until all aggregate is wetted out, stop mixer. **DO NOT OVER MIX!**

2.0 cu. ft. kit: Component A (Resin) is packaged in a 5-gallon pail, Component B (Hardener) is packaged in a 2-gallon pail, and Component C (Aggregate) is packaged in four (4) 50 lb. bags. Pour Component B into 5-gallon pail containing Component A. Mix thoroughly for 3 minutes with a Jiffy mixer on low-speed (300 rpm) until material is a uniform consistency. **NOTE:** Keep mixer at bottom of pail to avoid introducing air. Pour liquids into mortar mixer, making sure to remove all resins from sides and bottom of pail with spatula or similar tool. Introduce first bag of Component C (Aggregate) prior to starting mixer. Start mixer and slowly add the remaining three (3) bags of aggregate. Mix on low speed until all aggregate is wetted out,

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stop mixer. DO NOT OVER MIX!

Placement: Prime patch area with mixed Component A and Component B using a brush or roller. Immediately place patch. Set screeds or float to desired level, strike off, thoroughly compact and finish the surface. Do not over finish as this will cause the resin to float, leaving the patch slick and potentially weaker on the surface.

Approved solvents may be used on tools to aid in finishing. This material is designed for small patch areas. If using on full depth or area larger than 16 sq. ft., consult E-Chem representative for recommendations.

LIMITATIONS

- For professional use only
- Do not thin with solvents
- Compressed air equipment must have an oil/air separator.
- Contact E-Chem representative before applying as a repair mortar if concrete is < 28 days old.
- EP-PATCH is a vapor barrier after curing.
- Substrate temperatures must be 50°F and rising prior to installation; 50°F must be maintained minimum of 8 hours post installation or meet curing guidelines stated above for proper cure.
- Consult E-Chem representative when mixing or placing outside of the temperature recommendations listed.

CLEAN UP

EQUIPMENT: Uncured material can be removed with C-Clean100 or approved solvent. Cured material can only be removed mechanically.

MATERIAL: Collect with absorbent material. Flush area with water. Dispose of in accordance with local, state and federal disposal regulations.

CAUTIONS

READ SDS PRIOR TO USING PRODUCT!

- Component A: Irritant
- Component B: Corrosive
- Product is a strong sensitizer. Use of safety goggles and chemical resistant gloves are recommended.
- Use in a well-ventilated area and avoid breathing vapors
- Use of NIOSH/MSHA organic vapor respirator is recommended if ventilation is inadequate.
- Avoid skin contact

FIRST AID

EYE CONTACT: Flush immediately with water for at least 15 minutes. Contact physician immediately.

RESPIRATORY CONTACT: Remove person to fresh air.

SKIN CONTACT: Remove any contaminated clothing. Remove epoxy immediately with a dry cloth or paper towel. Solvents should not be used as they carry the irritant into the skin. Wash skin thoroughly with soap and water.

IF INGESTED: Do not induce vomiting. If swallowed give water to drink. Seek medical treatment immediately.

GENERAL: Remove contaminated soaked clothing immediately. In the event of persistent symptoms receive medical treatment.

CURED EPOXY RESINS ARE INNOCUOUS.

WARRANTY

This product is warranted and guaranteed to be of good quality. Manufacturer, as its sole and exclusive liability hereunder, will replace material if proved defective. This warranty and guarantee are expressly in lieu of all others, express or implied, including any implied warranty of merchantability or fitness for a particular purpose and may not be extended by representatives or any persons, written sales information, or drawing in any manner whatsoever. While the manufacturer recommends uses for the product based on tests believed reliable, no warranties, express or implied, or guarantees can be given as to particular methods of use or application, nor can performance be warranted, expressly or impliedly, or guaranteed under special conditions. Distributors, salespersons or company representatives are not authorized to extend or vary any warranties or guarantees beyond those outlined herein, nor may the manufacturer's or seller's limitation of liability be waived or altered in any manner whatsoever.