

LOW-VISCOSITY, LOW SURFACE TENSION, PENETRATING HEALER/SEALER

DESCRIPTION

EP75-SEAL is a highly penetrating, two-component epoxy healer/sealer. Its rapid cure time allows traffic to re-open in less than six hours.

APPLICATIONS

EP75-SEAL is designed to prolong the life of concrete by sealing cracks against moisture and chloride ion intrusion. Specific applications include:

- Bridge decks
- Parking decks
- Concrete floors
- Roadways
- Airport runways/taxiways
- Columns & beams in splash zones
- Consolidation of porous & dusting surfaces

ADVANTAGES

- Excellent bond strength
- Moisture insensitive
- High early strength
- Easy to mix - 1:1 ratio
- Low modulus
- Low viscosity
- Epoxy urethane technology
- Color coded for ease of mixing

COMPLIANCES

- VOC compliant, <250 g/L
- Made in America

PACKAGING

2-gallon unit

- Component A: (1) 1-gallon can
- Component B: (1) 1-gallon can

10-gallon unit

- Component A: (1) 5-gallon pail
- Component B: (1) 5-gallon pail

110-gallon unit

- Component A: (1) 55-gallon drum
- Component B: (1) 55-gallon drum

500-gallon unit

- Component A: (1) 250-gallon tote
- Component B: (1) 250-gallon tote

Appearance of Components: A - Blue, B - Light Amber

Shelf Life: 2 years in original unopened container

Storage: 50°F to 95°F in dry and dark conditions

Temperature Considerations: IMPORTANT! Epoxy Resins are temperature sensitive and care should be taken to condition all components to between 60°F to 85°F for a minimum of 24 hrs. prior to mixing and placement. Temperatures colder than stated range increase viscosity of resins and inhibit mixing and flow of materials. Temperatures warmer than stated range decrease viscosity of resins, hasten the cure and reduce the working time. Mixing and curing at less than ideal temperatures, <60°F or >95°F, will require special considerations.

11/20/2017

COVERAGE

Minimum Coverage Rates:

| | Epoxy | Aggregate (#12/20) |
|--------|-------------------------|--------------------|
| Tined | 1 gallon/60-80 sq. ft. | 4-8 lbs./sq. yd. |
| Smooth | 1 gallon/80-150 sq. ft. | 4-8 lbs./sq. yd. |

CURE TIME

Use the table below to determine minimum cure times based on the temperature of the materials and the substrate.

| | Average Temperature of Materials & Substrate (°F) | | | | | |
|-----------|---|---------|-------|---------|-------|---------|
| Cure Temp | 60-64 | 65-69 | 70-74 | 75-79 | 80-84 | 85+ |
| Cure Time | 8 hrs | 6.5 hrs | 5 hrs | 3.5 hrs | 3 hrs | 2.5 hrs |

*Set times are merely averages, site conditions will dictate actual cure response for open to traffic time.

INSTALLATION

Flood-Coat Sealing Concrete Surfaces

Surface Preparation: Clean surface by shot-blasting or sandblasting to remove all contaminants and open surface and cracks. Remove dust and debris by blowing off with oil-free compressed air.

Mixing: Mechanically mix Component A with Component B 1:1 by volume with Jiffy type mixer and low-speed variable drill at 300 rpm for a minimum of 3 minutes. Mix only the quantity that can be used within its gel time. BULK: For bulk mixing, a positive displacement pump, incorporating a static mixing wand and meter, is recommended.

Placement: Apply neat EP75-SEAL by pouring or spraying on the surface. Distribute material evenly with a squeegee, roller or broom, maintaining a liquid head over cracks until refusal. Remove all excess material with squeegee or broom. Broadcast select aggregate to properly cover liquid resin. The aggregate should be moisture free and free of dirt, clay, etc. After initial cure of first course, remove excess aggregate.

When used as primer or pre-treatment prior to overlay, consult E-Chem representative.

LIMITATIONS

- For professional use only
- Do not thin with solvents
- Compressed air equipment must have an oil/air separator.
- Minimum age of concrete must be 28 days before applying as an overlay.
- Substrate temperature should be a minimum of 50°F and rising
- When installation and cure temperatures are expected below 60°F, consult E-Chem representative.
- Maximum of one flood coat application
- EP75-SEAL is a vapor barrier after curing.
- Consult E-Chem representative when mixing or placing outside of the temperature recommendations listed.

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CLEAN UP

EQUIPMENT: Uncured material can be removed with C-Clean100 or approved solvent. Cured material can only be removed mechanically.

MATERIAL: Collect with absorbent material. Flush area with water. Dispose of in accordance with local, state and federal disposal regulations.

CAUTIONS

READ SDS PRIOR TO USING PRODUCT!

- Component A: Irritant
- Component B: Corrosive
- Product is a strong sensitizer. Use of safety goggles and chemical resistant gloves are recommended.
- Use in well-ventilated area and avoid breathing vapors
- Use of a NIOSH/MSHA organic vapor respirator is recommended if ventilation is inadequate.
- Avoid overspray or mist conditions when applied by sprayer
- Avoid skin contact
- Keep away from heat and flames

FIRST AID

EYE CONTACT: Flush immediately with water for at least 15 minutes. Contact physician immediately.

RESPIRATORY CONTACT: Remove person to fresh air.

SKIN CONTACT: Remove any contaminated clothing.

Remove epoxy immediately with a dry cloth or paper towel. Solvents should not be used as they carry the irritant into the skin. Wash skin thoroughly with soap and water.

IF INGESTED: Do not induce vomiting. If swallowed give water to drink. Seek medical treatment immediately.

GENERAL: Remove contaminated soaked clothing immediately. In the event of persistent symptoms receive medical treatment.

CURED EPOXY RESINS ARE INNOCUOUS.

WARRANTY

This product is warranted and guaranteed to be of good quality. Manufacturer, as its sole and exclusive liability hereunder, will replace material if proved defective. This warranty and guarantee are expressly in lieu of all others, express or implied, including any implied warranty of merchantability or fitness for a particular purpose and may not be extended by representatives or any persons, written sales information, or drawing in any manner whatsoever. While the manufacturer recommends uses for the product based on tests believed reliable, no warranties, express or implied, or guarantees can be given as to particular methods of use or application, nor can performance be warranted, expressly or impliedly, or guaranteed under special conditions. Distributors, salespersons or company representatives are not authorized to extend or vary any warranties or guarantees beyond those outlined herein, nor may the manufacturer's or seller's limitation of liability be waived or altered in any manner whatsoever.